



LEATHERCRAFT
by OHD

COM & COL
GUIDE BOOKLET

Client's Own Material

As one of the industry's premier custom upholstery companies, Our House Designs works with Client's Own Materials/Leathers (COM/ COL) on a daily basis. We understand that sometimes clientele need very specific leathers or fabrics to achieve a truly unique piece that fits their space perfectly. OHD is fortunate to have an exceptionally talented team of cutters, tailors, and upholsterers who are capable of working with a wide variety of leathers, patterns, and fabrics to make your furniture look exceptional.



(A) INFORMATION REQUIRED WITH YOUR COM ORDER

Order Requirements - In addition to frame information, the following is necessary on all orders:

- Name of supplier sending fabric/leather (mill or jobber)
- Pattern and color
- Exact amount of yardage sent
- Clipping of each color

Application instructions including face side of fabric, railroading or regular side of fabric, centering or special motif if desired. If no instructions are included, we will use our judgment in determining the best application.

Fabric Identification - Please include with each roll of fabric or hide:

- Name of store or organization as appears on your order
- Purchase order number
- Frame style number
- Exact amount of yardage sent

A tag similar to the following illustrated example is requested on all COM packages. If fabric is sent directly from mill or other supplier, it is imperative that all information be furnished.

	To: Our House Designs 6429 Hildebran/Shelby Road Hickory, NC 28602 (828) 326-6100
From:	_____
Purchase Order #:	_____
Frame Style #:	_____
Fabric Supplier:	_____
Fabric Description:	_____
Yardage Sent:	_____
Tag for Customer:	_____
Special Instructions:	_____

(B) COM YARDAGE REQUIREMENTS

Each style in the price list shows yardage required using plain, railroaded, 54" width fabric. To determine necessary yardage for fabrics less than 54" width and/or for fabrics with a pattern repeat, use the table in the back of this booklet to determine additional yardage required. This table is intended to be a guide only and will not apply to fabrics with unusual layouts. In these cases, we suggest you submit a full width sample and request yardage requirements prior to ordering your COM from the supplier.

The COM Yardage Chart is provided as a guide only. It has proven to be accurate in the majority of COM yardage requirements. However, it is based on the normal layout of fabrics. If the pattern has an irregular layout, or if the pattern does not center on half width (or the full width), then additional yardage will be needed. For patterns with one repeating motif centered in the middle of the width of the fabric, the yardage shown for 36" width must be used. Unusual placements may incur additional labor, must be approved by the factory, and are subject to additional charge. The most important factor influencing our ability to process COM orders promptly is the receipt of fabric/leather in the quantity requested. Careful attention is paid to detail and calculating the minimum yardage required for each style in our line. When we receive insufficient yardage, our ability to process your order in a timely manner is hampered as we must delay processing while we request additional yardage or initiate special handling procedures to determine if the job can be completed with yardage received. Since this process is costly, we will proceed only upon receiving customer approval and at an additional charge.

Production begins on COM orders after all fabric/leather is received. In the event of a delay on a fabric/leather color, and if you wish the balance of the order scheduled and processed as received, please send written instructions.

We do not accept responsibility for determining quality, defect, or accuracy of yardage of COM. Excess COM will not be returned unless requested on the original order specifying the items to be covered.

NOTE: Seams will be applied at the discretion of the factory unless specific instructions are supplied on order.



(D) YARDAGE ALLOWANCE FOR SPECIAL COMBINATIONS

(1) **COM Self Decking** - Before calculating repeat percentages for COM fabric, add the following self-decking yardage:

- Chair..... 1 yard
- Loveseat and Chaise..... 2 yards
- Sofa..... 3 yards

(2) **COM Contrasting Welt** - Allow 1 yard of fabric for welts for each seating unit:

- Chair..... 1 yard
- Loveseat and Chaise..... 2 yards
- Sofa..... 3 yards

(3) **COM Biased Cut Welt** - Allow 1.5 yards of fabric for welts for each seating unit:

- Chair..... 1.5 yards
- Loveseat and Chaise..... 3 yards
- Sofa..... 4.5 yards

(4) **Inside/Outside Combinations** - Allow 65% of the yardage for INSIDE and 35% yardage for OUTSIDE. Also make proper allowance for fabrics with repeat.

(5) **Leather/Fabric Combinations** - Please specify if you intend to have a *self-welt* or *contrasting welt* when including a fabric back or cushions on a leather frame. Adjust your yardage accordingly.

(6) **Stripes on COM** - All stripes will be applied vertically unless specified otherwise.

(7) **COM Plaids** - An extra 10% yardage for plaid patterned fabrics and any other fabrics requiring a 2 way match.

(8) **Oversize Fabric Repeats on COM** - If a fabric pattern repeat is greater than a 36" vertical, submit a sample for yardage calculation.

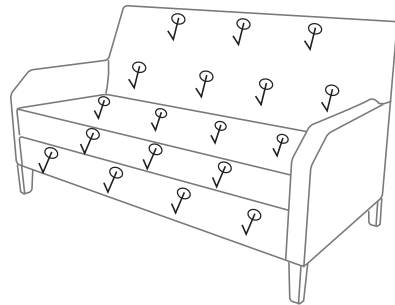
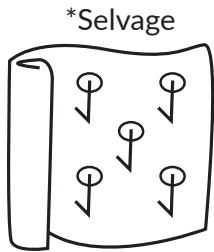
(E) ALTERATIONS

Any alteration or deviation from the choices illustrated will incur an alteration charge. Alterations to upholstery only. No alterations to the frame accepted. All requests must be approved by our office before order is placed.

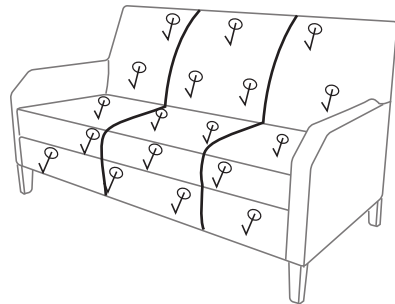
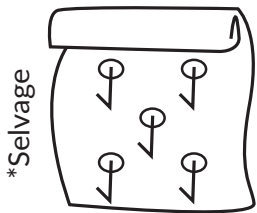
(F) RAILROADED FABRICS

The “standard” fabric layout places the top of the cutting pattern in the direction of the fabric bolt. However, the direction of the design woven on the fabric may dictate that the top of the cutting pattern be placed toward the side of the roll (selvage) for proper interpretation of the fabric on the upholstered piece. In doing so, the fabric will be applied “railroaded”.

Railroaded - A fabric in which the top of the decorative motif points to the selvage. These fabrics require no face seams when applied to most products.



Up-the-Roll - A fabric in which the top of the decorative motif runs up the roll. These fabrics require face seams when applied on certain frame styles, particularly camel back, T-cushion, and bench seat cushion styles. NOTE: All stripes will be applied vertically unless specifically requested to the contrary.



(G) ARM CAPS ARE AVAILABLE

Please contact the office for the additional cost.

(H) CUSTOM LEATHER/FABRIC PILLOWS

If your fabric has a pattern with a repeat and/or is less than 54” wide, use the following guide and add to the 54” plain yardage requirement listed for each pillow. When using a Novelty Leather on one side of the throw pillow, add \$75.00.

Fabric Width	Plain Fabric	Stripe/Floral 2” - 14” Repeat	Stripe/Floral 15” - 27” Repeat
54”	-	10%	25%
48”-53”	20%	30%	40%
36”-47”	60%	70%	80%

Fabric Width	Stripe/Floral with Border 15” - 27” Repeat	Stripe/Floral 28” - 36” Repeat	Stripe/Floral with Border 28” - 36” Repeat
54”	30%	35%	40%
48”-53”	45%	50%	60%
36”-47”	90%	100%	110%

The above chart has been tested and has proven accurate with most COM yardage requirements. However, in the case of an unusual pattern or width, additional yardage may be required. In that event, we will contact you immediately upon receipt of fabric.

(I) LEATHER TO FABRIC CONVERSION

Whole hides average 45 square feet. When estimating requirements use the following conversion chart:

1 yard	17 Sq Ft	6 yards	102 Sq Ft
2 yards	34 Sq Ft	7 yards	119 Sq Ft
3 yards	51 Sq Ft	8 yards	136 Sq Ft
4 yards	68 Sq Ft	9 yards	153 Sq Ft
5 yards	85 Sq Ft	10 yards	170 Sq Ft

COM Yardage Chart

Plain	Largest Repeat 0 - 5"		Largest Repeat 6 - 14"		
	54"	46 - 54" 36 - 45"	54"	53 - 46"	45 - 36"
2	2.25	3	2.5	2.75	3.25
2.5	2.75	3.75	3	3.25	4
3	3.5	4.5	3.75	4	4.75
3.5	4	5.25	4.5	4.75	5.75
4	4.5	6	5	5.25	6.5
4.5	5	6.75	5.5	6	7.25
5	5.5	7.5	6	6.5	8
5.5	6.5	8.25	6.75	7.25	9
6	6.75	9	7.25	8	9.75
6.5	7.25	9.75	8	8.5	10.5
7	7.75	10.5	8.5	9.25	11.25
7.5	8.25	11.25	9	9.75	12
8	9	12	9.75	10.5	13
8.5	9.5	12.75	10.25	11.25	13.75
9	10	13.5	11	11.75	14.5
9.5	10.5	14.25	11.5	12.5	15.25
10	11	15	12	13	16
10.5	11.75	15.75	12.75	13.75	16.75
11	12.25	16.5	13.25	14.5	17.75
11.5	12.75	17.25	14	15	18.5
12	13.25	18	14.5	15.75	19.25
12.5	13.75	18.75	15	16.25	20

NOTE: If COM is a plaid patterned fabric or any other fabrics requiring a 2 way match, please add extra 10% above yardage listed above.

Largest Repeat 15 - 29"			Largest Repeat 30 - 36"		
54"	53 - 46"	45 - 36"	54"	53 - 46"	45 - 36"
2.75	3	3.5	3	3.5	3.75
3.25	3.5	4.5	3.75	4.25	4.75
4	4.25	5.5	4.5	5	5.75
4.75	4.75	6.5	5.25	6	6.75
5.25	5.5	7.25	5.5	6.75	7.75
6	6.25	8	6.5	7.5	8.5
6.5	7	9	7	8.5	9.75
7.25	7.75	10	7.75	9.5	10.75
8	8.25	10.75	8.75	10.25	11.75
8.5	9	11.75	9.25	11	12.75
9.25	9.75	12.5	9.75	11.75	13.5
9.75	10.5	13.5	10.25	12.75	14.5
10.5	11.25	14.5	10.75	13.5	15.5
11.25	12	15.25	11.75	14.5	16.75
11.75	12.75	16.25	12.5	15.25	17.5
12.5	13.25	17	13.5	16.25	18.75
13	14	18	14.25	17	19.5
13.75	14.75	19	15	17.75	20.75
14.5	15.25	20	15.5	18.75	21.75
15	16	21	16.25	19.5	22.75
15.75	16.75	21.75	16.75	20.5	23.5
16.25	17.5	22.5	17.5	21.25	24.75

NOTE: If COM is to be specified for contrasting welt, contrasting arm/ accent back/scatterback pillows and/or self-decking, be sure to add the appropriate yardage for each application.

COM Yardage Chart

Plain	Largest Repeat 0 - 5"		Largest Repeat 6 - 14"		
	54"	46 - 54" 36 - 45"	54"	53 - 46"	45 - 36"
13	14.5	19.5	15.75	17	20.75
13.5	15	20.75	16.25	17.75	21.75
14	15.5	21	17	18.25	22.5
14.5	16	21.75	17.5	19	23.25
15	16.5	22.5	18	19.5	24
15.5	17.25	23.25	18.75	20.25	25
16	17.75	24	19.25	21	25.75
16.5	18.25	24.75	20	21.5	26.5
17	18.75	25.5	20.5	22.25	27.5
17.5	19.25	26.25	21	22.75	28
18	20	27	21.75	23.5	28.75
18.5	20.5	27.75	22.25	24.25	29.5
19	21	28.5	23	24.75	30.25
19.5	21.5	29.25	23.5	25.5	31.25
20	22	30	24	26	32
20.5	22.75	30.75	24.75	26.75	32.75
21	23.25	31.5	25.25	27.5	33.5
21.5	23.75	32.25	26	28	34.5
22	24.25	33	26.5	28.75	35.25
22.5	24.75	33.75	27	29.25	36
23	25.5	34.5	27.75	30	36.75
23.5	26	35.25	28.25	30.75	37.5
24	26.5	36	29	31.25	38.5
24.5	26.5	36.75	29.5	32	39.25
25	27.5	37.5	30	32.5	40

Largest Repeat 15 - 29"			Largest Repeat 30 - 36"		
54"	53 - 46"	45 - 36"	54"	53 - 46"	45 - 36"
17	18.25	23.25	18.25	22	25.5
17.75	18.75	24.25	19	23	26.5
18.25	19.5	25	19.75	23.75	27.5
19	20.25	26	20.5	24.75	28.5
19.5	21	27	21	25.5	29.25
20.25	21.75	27.75	21.75	26.5	30.25
21	22.25	28.75	22.5	27.25	31.5
21.5	23	29.75	23.25	28	32.25
22.25	23.75	30.5	24	29	33.25
22.75	24.5	31.5	24.75	29.75	34.25
23.5	25.25	32.5	25.25	30.75	35
24.25	25.75	33.25	26	31.5	36
24.75	26.5	34	26.75	32.25	37
25.5	27.25	34.25	27.25	33.25	38.25
26	28	36	28	34	39
26.75	28.75	37	29	35	40
27.5	29.25	37.75	29.75	35.75	41.25
28	30	38.75	30.25	36.5	42.5
28.75	30.75	39.5	31	37.5	43
29.25	31.5	40.5	31.75	38.25	44
30	32.25	41.25	32.25	39	45.25
30.75	32.75	42.25	33	40	46
31.25	33.5	43.25	33.75	41.25	46.75
32	34.25	44	34.5	41.75	47.75
32.5	35	45	35	42.5	48.75



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